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INSTALLATION INSTRUCTIONS FOR CENTER CONSOLE BRACKET 1AICO00001 & 1AICO00002

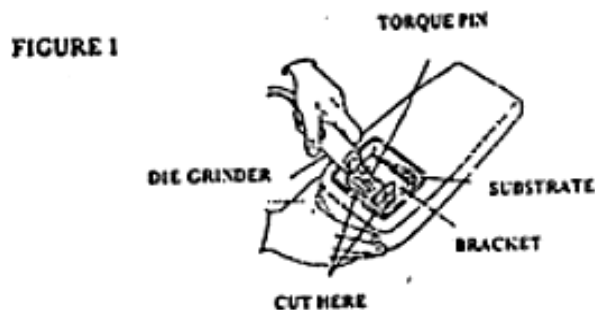
A. Review instruction sheet completely before replacing bracket.

Tools needed for bracket replacement:

- DIE GRINDER WITH 2" CUT-OFF BLADE
- PLIERS
- "C" CLAMP
- WOODEN BLOCK
- SAFETY GLASSES
- RUBBER MALLET

B. To remove the broken bracket:

1. Using the die grinder with the cut-off blade, cut the pin in the locations shown. (Do not cut into the armrest itself.) Safety glasses must be worn during this procedure. See figure 1.
2. Pull the remaining pieces of the pin towards the center of the armrest and remove the broken bracket.



C. Installing the New Bracket:

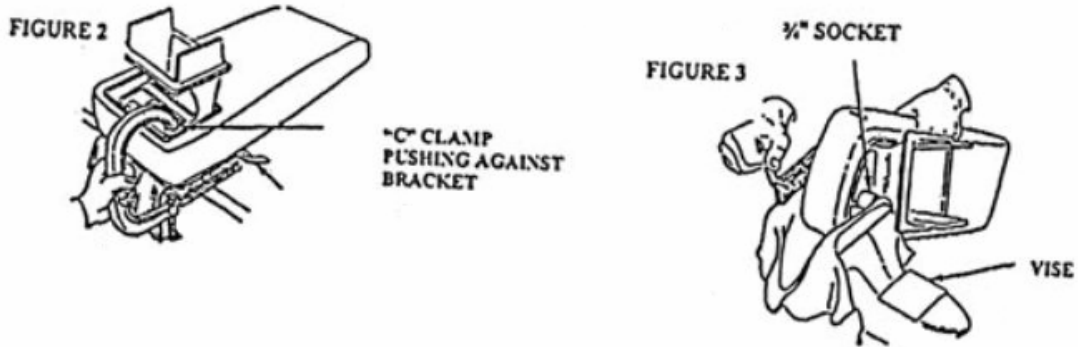
1. Place the steel end of the torque pin in the passenger side of the substrate.
2. Place a "C" clamp on the rear edge of the bracket shown in figure 2. Tighten the "C" clamp to drive the bracket in until the torque pin snaps into the substrate opening. See figure 2.

Notes:

- Be sure to use a wooden block and shop towel to protect armrest.
- If there is interference between the "C" clamp and the substrate, use a 3/4" socket as a spacer between the clamp and bracket.

ALTERNATE METHOD:

Place the armrest in a vise and slowly close the bracket (being pushed by the $\frac{3}{4}$ " socket) in until the end of the torque pin snaps into the substrate opening. See figure 3.



3. If the bracket is properly seated into the substrate, the head of the torque pin will be exposed no more the $\frac{3}{32}$ ". See figure 4. Occasionally, some bracket/armrest assemblies will require a slip tap with a rubber mallet, to the outside edge of the armrest, to ensure full/substrate engagement.

